

Introducing the better choice . . .



. . . in bag closing

HIGH PERFORMANCE BAG CLOSING MACHINE

Features:

- Fast: up to 2750 RPM, depending on stitch length, operation and material.
- Low noise and vibration
- Shell design casting
- Variable pitch pulley/handwheel
- New thread control system
- Internal forced lubrication

Benefits:

- High production: up to 44 bags of 50 kg per minute with a linear sewing speed up to 33 m/min. (108 ft/min.) depending on stitch length, operation and material.
- Longer part life
- Easy and quick adjustment
- Quick stitch length adjustment
- Easily set a loose or tight seam as needed
- Simplified maintenance

● **STURDY**

● **RELIABLE**

● **EFFICIENT**



Standard Bag Closing Machine

BC111P01-1: For closing filled bags and sacks with a two thread double locked chainstitch (stitch type 401). Start-stop actuated by foot switch of column.

Thread chain cutting by continuously driven nibbler knives.

Stitch length easily adjustable from 6.5 to 12.5 mm (2-4 SPI), standard setting 8 mm (3 SPI).

Capacity under presser foot up to 12.7 mm depending on style.

Sewing capacity on paper up to 32 plies depending on weight of paper.

Sewing machine pitch pulley/handwheel adjustable, working diameter from 90 mm (3 1/2 inch) to 108 mm (4 1/4 inch).

Automatic Bag Closing Machines

BC111P12-1M: Same as BC111P01-1, but start-stop automatically by feeler controlled proximity switch. Thread chain is automatically cut by electro-pneumatically operated jump out scissors. Control voltage 24 V DC.

BC111P12-1MC: Same as BC111P12-1M, but with rust protected parts.

BC113P12-1M: Same as BC111P12-1M, but with top feed.

BC111U12-1M: Same as BC111P12-1M, but with automatic guillotine which cuts crepe tape or thread chain. Tape folder adjustable from 50 to 63 mm.

BC111UA12-1M: Same as BC111U12-1M, but without tape folder.

BC191PT12-1M: Same as BC111P12-1M, but with a single thread chainstitch (stitch type 101) and simultaneously attaching two paper strips for "easy open" closure.

Automatic guillotine cuts paper strips and thread chain.

BC111PD12-2M(C): Same as BC191PT12-1M, but in a two needle version with two independent row double locked chainstitch seams.

C = rust protected parts.

BC111T12-1M(C): For closing filled bags and sacks with a two thread double locked chainstitch (stitch type 401), while binding the seam with a folded crepe paper tape of 50 to 70 mm (2 to 2 3/4 inch) width.

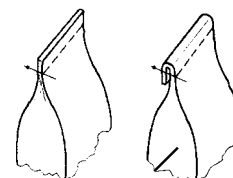
Start-Stop automatically by feeler controlled proximity switch. Tape and thread chain are automatically trimmed by an electro-pneumatically operated tape cutter. **C = with rust protected parts.** Control voltage 24 V DC.

BC111TA12-1M(C): Same as BC111T12-1M, except without tape folder. Used with bag feed-in, trimming and taping device with crepe tape folder (VN-)GB29910G / (VN-)FB29910A. Tape width: 50 (standard), 55 and 60 mm. Please specify when ordering. **C/VN = with rust protected parts.**

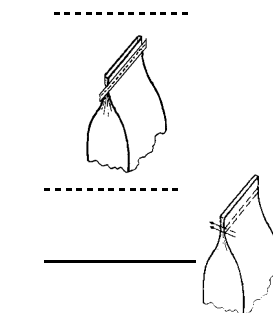
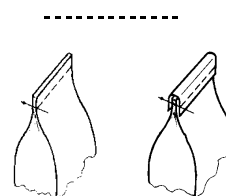
BC111K12-1M(C): Same as BC111T12-1M, but for seaming and placing a self-adhesive crepe tape over the sewn closure. Tape width: 50 (Standard) or 60 mm. Please specify when ordering. **C = with rust protected parts**

BC111KA12-1M(C): Same as BC111K12-1M, but used with combined bag feed-in and trimming device (VN-)GBR29920G / (VN-)FB29920A.

C/VN = with rust protected parts



Fold-over closure manually by operator or by additional bag feed-in device with bag-top fold-over device



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