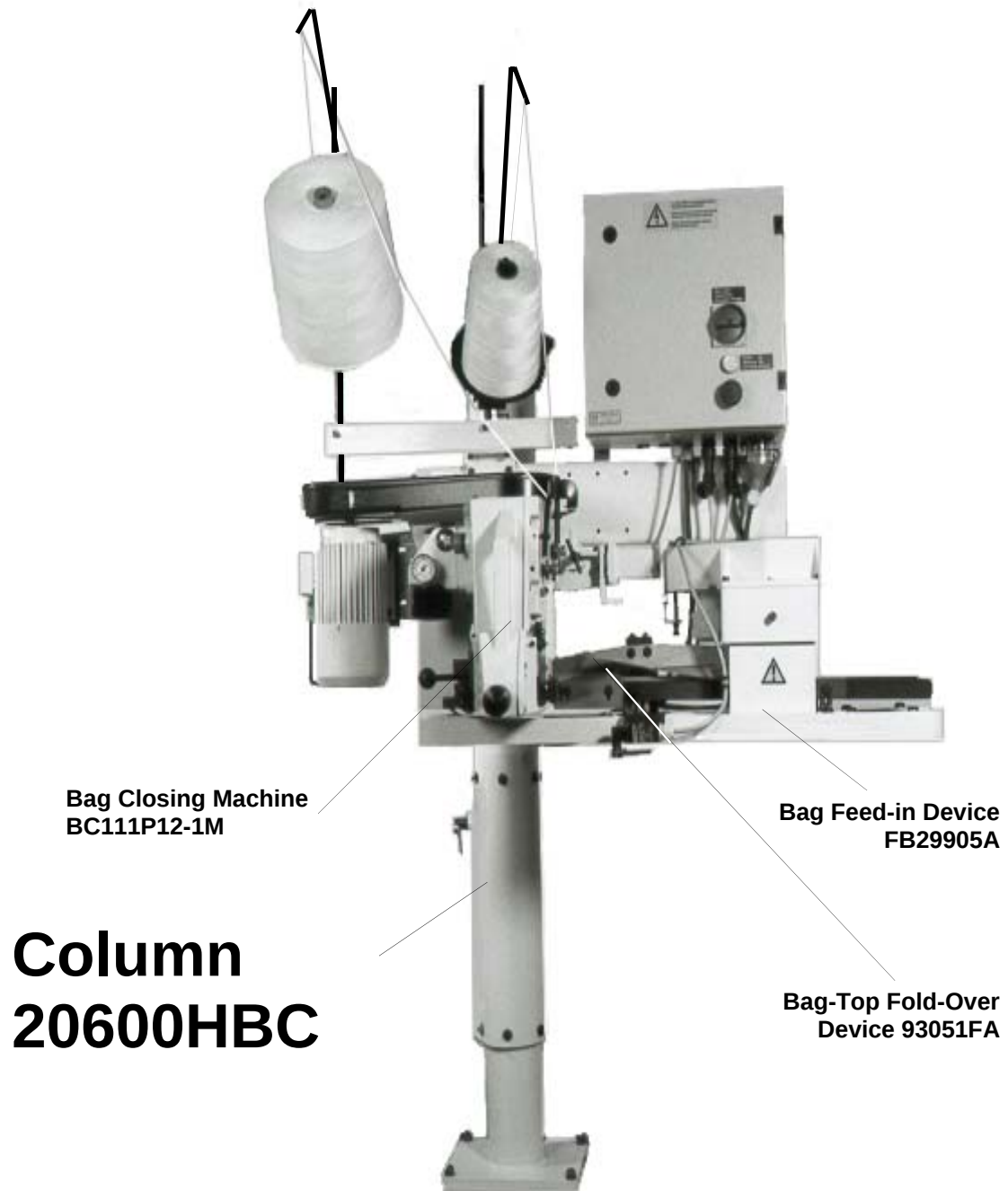




Union Special

20600 BC



**Column
20600HBC**

**Round Telescopic Columns for Series
BC100 and 80800**
high performance bag closing machines

● **STURDY**

● **RELIABLE**

● **EFFICIENT**

Round Telescopic Columns (without sewing machine and conveyor)

Common Specification:

Standard voltage for brake motors: 220-240, 380-415V, 3 phase, 50 Hz / 243-277, 420-480V, 3 phase, 60 Hz.

Standard control voltage: 24V DC. Degree of protection: IP 55. Insulation class: F.

Extra charge for other voltage and frequencies.

Voltage for gear motor with frequency converter (feed-in device): 230 V, 50 / 60 Hz.

Painting: RAL 9002, powder coated.

Columns	For Machines	For Machines	Description
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Single-head columns, manually height adjustable

20600BBC	BC111P01-1 BC191P01-1	80800C 80800D	With simplified electrical equipment, motor, motor protection switch and foot switch
29926CB			Conveyor controls with foot switch
20600EBC	BC111P01-1 BC191P01-1	80800C 80800D	With control box, motor and foot switch
29926CE			Conveyor controls with foot switch
20600FBC	BC111P12-1M BC111T12-1M BC111K12-1M	80800RLM 80800ULM 80800TLM	With control box, filter regulator kit 29916PP and brake motor
29926CM			Conveyor controls with foot switch
20600HBC	BC111P12-1M BC111TA12-1M BC111KA12-1M	80800RLM 80800UALM 80800TALM	With control box for feed-in device, filter regulator kit 29916PP and brake motor
29926CM			Conveyor controls with foot switch

Double-head column, manually height adjustable (Sewing machines to be swiveled through 180°)

20600HDBC	BC111P12-1M BC111T12-1M BC111K12-1M	80800RLM 80800ULM 80800TLM	Same as 20600FBC or HBC (depending on order), but with two brake motors for two automatic sewing machines. On request available for style BC111P01-1
29926CM			Conveyor controls with foot switch

Single-head column, motor-driven height adjustable

20600TBC	BC111P12-1M BC111T12-1M BC111K12-1M	80800RLM 80800ULM 80800TLM	Similar to 20600FBC or HBC (depending on order). With control box, filter regulator kit 29916PP and brake motor. On request available for style BC111P01-1
29926 CM			Conveyor controls with foot switch

Double-head column, motor driven height adjustable (Sewing machines to be swiveled through 180°)

20600TDBC	BC111P12-1M BC111T12-1M BC111K12-1M	80800RLM 80800ULM 80800TLM	Same as 20600TBC, but with two brake motors for two automatic sewing machines. On request available for styles BC111P01-1 or 80800C
29926CM			Conveyor controls with foot switch

Accessories for Columns

20401F			Movable base
20401M			Stationary base
93065BF			Kit of parts for filler cord Two kits required on double-head columns
998M28ABC			Thread break detector for series BC100
998M28A			Thread break detector for series 80800
			On double-head columns two thread break detectors are required

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